

PPA | KEPAMID 6130GHA | 玻纤增强牌号

- KEPAMID-PPA 6130GHA 是30%玻纤增强耐磨损PPA牌号
- 适用于汽车、电子电器或者对优秀的机械强度、耐摩擦磨损性和耐热性有需求的部件

物理性能	测试标准	单位	数值
填充比例	ISO 1172	%	30
比重	ISO 1183	-	1.51
吸水率(23 °C, 50 % RH)	ISO 62	%	0.4
收缩率(流动方向, $\Phi = 100 \text{ mm}$, $t = 3 \text{ mm}$)	KEP Method	%	0.4-0.7

机械性能	测试标准	单位	数值
拉伸强度	ISO 527	MPa	195
断裂伸长率	ISO 527	%	2.2
弯曲强度	ISO 178	MPa	265
弯曲模量	ISO 178	MPa	10300
简支梁缺口冲击强度	ISO 179	kJ/m ²	11.0
洛氏硬度(R-scale)	ISO 2039	-	-

热性能	测试标准	单位	数值
熔点(10 °C/min)	ISO 11357	°C	310
热变形温度(1.8 MPa)	ISO 75	°C	275
线性膨胀系数	ISO 11359	X10 ⁻⁵ / °C	2.0-5.7
燃烧性(t= 0.8 mm)	UL 94	-	HB

电性能	测试标准	单位	数值
介电常数 (1 MHz)	IEC 60250	-	3.9
耗散因数 (1 MHz)	IEC 60250		0.001
表面电阻率	IEC 60093	Ω	10 ¹⁶
体积电阻率	IEC 60093	$\Omega \cdot \text{cm}$	10 ¹⁵
介电强度	IEC 60243	KV/mm	26

Revision No. : 1 (2015-02-13)

注塑条件



预干燥 (建议最大吸水率为: 0.1 %)

推荐干燥条件 : 90 °C, 8 h, 除湿干燥机
推荐干燥条件 : 120 °C, 4 h, 除湿干燥机

温度

模具温度: 130°C ~ 150 °C

料筒温度: 310°C ~ 340 °C

模具	Bn (喷嘴)	B3 (计量)	B2 (压缩)	B1 (喂料)	料斗
130 ~ 150 °C	320 ~ 340 °C	315 ~ 340 °C	310 ~ 335 °C	310 ~ 330 °C	60 ~ 80 °C

塑化

螺杆转速:

背压:

联系方式

总部

Mapo-daero 119 (Gongdeok-dong),
Mapo-gu, Seoul, Korea
Tel 82-2-707-6840 ~ 8, Telefax 82-2-714-9235

KEP Europe GmbH

Rheingastrasse 190-196 D-65203 Wiesbaden
Germany
Tel +49 (0) 611 962-7381, Telefax +49 (0) 611 962-9132

KEP 美国

106 North Denton Tap Road Suite 210-202 Coppell,
TX 75019, USA
Tel +1 888 KEPITAL, Telefax +1 888 537-3291

KEP 中国

上海市长宁区遵义路 100 号虹桥南丰城 A1905
Tel +86 21 6237-1972, Telefax +86 21 6237-1803

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